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DVP02DA-S

DVP02DA-S

Analog Output Module

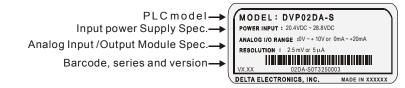
Instruction Sheet

WARNING

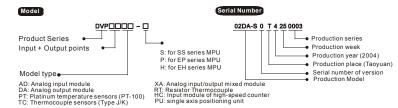
- \triangle Please carefully read this instruction thoroughly prior to use the DVP02DA-S.
- A The DC input power must be **OFF** before any maintenance.
- A This is an OPEN-TYPE built-in DVP02DA-S, and the DVP02DA-S is certified to meet the safety requirements of IEC 61131-2 (UL 508) when installed in the enclosure to prevent high temperature, high humidity, exceessive vibration, corrosive gases, liquids, airbome dust or metallic particles. Also, it is equipped with protective methods such as some special tool or key to open the enclosure, so as to avoid the hazard to users or any damage to the DVP02DA-S.
- \triangle Do not connect the AC power to any of the input/output terminals, or it may the DVP02DA-S. Make sure that all the wiring is well conducted prior to power On.
- \triangle Do not touch the internal circuit for at least 1 minute after the power is Off.
- \triangle Make sure that DVP02DA-S is properly grounded (=), to avoid any electromagnetic noise.

INTRODUCTION

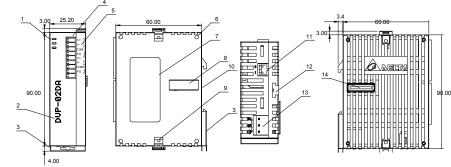
- 2.1 Model Explanation and Peripherals
- Thank you for choosing DELTA DVP PLC Series. The analog output module of DVP02DA-S series can read/write the data of analog output module by using commands FROM / TO via DVP-PLC SS/SA/SX Series MPU program. The analog output module receives 2 group 12-bit digital data from PLC MPU and converts it into 2 points analog output signal (voltage or current). There are 49 CR (Control Register) in each module and there are 16 bits in each register.
- The software version of DVP02DA-S analog output module can be updated via RS-485 communication. Power unit and module are separate. Size is small and easy to install.
- Users can select output either voltage or current via wiring. Voltage output range is 0V ~ +10V DC (resolution is 2.5 mV). Current output range is 0mA ~ 20mA (resolution is 5 µA).
- Nameplate Explanation



Model Explanation







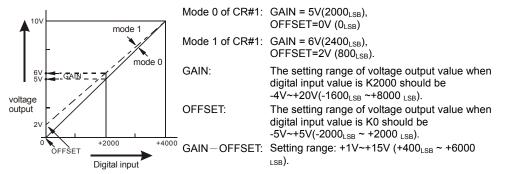
2. Model name	RUN and ERROR) 8. Expansion po						CR (Control Register)		
	9. Expansion u		DVP-020)A Anal	og Ou	put Module	Explanation		
3. DIN rail clip	10. DIN rail (35	2	CR RS-485			Register Name	b15 b14 b13 b12 b11 b10 b9 b8 b7 b6 b5 b4 b3 b2 b1 b0		
4. I/O terminals		nmunication port	Address			U			
5. I/O point indicator		il of the expansion unit	#0 H 4032 #1 H 4033	-		odel type utput mode setting	System used, data length is 8 bits (b7~b0). DVP-04AD model code=H 49 Reserved CH2 CH1		
6. Mounting hole of the expa		·	<i>"</i> 1 114000		00	alput mode setting	Output mode setting: factory setting is H0000.		
7. Nameplate	14. Expansion	DOR					Mode 0: output voltage mode (0V~10V). Mode 1: output voltage mode (2V~10V).		
.3 External wiring							Mode 2: output current mode (4mA~20mA). Mode 3: output current mode (0mA~20mA).		
Voltage output	1	late analog output and other	#2 ~ #9				Mode 4: none use. Reserved		
		erferes from loaded input wiring	#10 H 403C	0	R/W C	H1 output value	The output setting range of channel CH1~CH2 is K0~K4000. Factory setting is k		
AC drive, recorder, I Isolation wire *1	terminal is	s significant, please connect a	#11 H 403D #12~#21	\bigcirc I	R/W C	H2 output value	and unit is LSB. Reserved		
	capacitor filtering.	with 0.1~0.47µF 25V for noise	#22 H 4048	0		adjust OFFSET	It is used to set the OFFSET value of CH1~CH2. The setting range		
Current output CH2 0mA~20mA V+		nnect 🕀 power module	#23 H 4049	0		alue of CH1	K-2000~K2000. The factory setting is K0 and unit is LSB.		
			#24 ~ #27		Vä	alue of CH2	Reserved		
AC drive, recorder,	terminal a	and analog output module	#28 H 404E	\bigcirc		adjust GAIN	It is used to set the GAIN value of CH~CH2. The setting range is K-1600~K800		
⊕ terminal of		o system earth point and make arth point be grounded or	#29 H 404F	0	R/W To	alue of CH1 o adjust GAIN	The factory setting is K2000 and unit is LSB.		
		to machine cover.	#30 H 4050	~		alue of CH2 rror status	It is the data register to save all error status. Please refer to fault code chart for deta		
Grounding	Converter AG -15V Warning: DO NO	wire to the No function terminal	#31 H 4051		R/W C	ommunication	It is used to set RS-485 communication address. The setting range is from 01 to 25		
Class 3 Grounding (100 Ω or less)	•		#32 H 4052	0		ddress setting ommunication	and the factory setting is K1. It is used to set communication baud rate (4800, 9600, 19200, 38400, 5760		
2.4 Terminal of analog mod	ule lavout					aud Rate setting	1152006ps). Communication format: ASCII mode is 7Bit, even bit, 1 stop bit (7 E ' while RTU mode is 8Bit, even bit, 1 stop bit (8 E 1).		
	DVP04DA-S DVP04PT-S DVP04TC	S DVP06XA-S DVP08RT-S	1				b0: 4800 bps (bit/sec). b1: 9600 bps (bit/sec). (factory setting)		
							b2: 19200 bps (bit/sec). b3: 38400 bps (bit/sec). b4: 57600 bps (bit/sec). b5: 115200 bps (bit/sec).		
DUP - 034RD 000 - 222 222 - 022DA 000 - 022DA 000 - 022DA 000	DUP-04DA 000 b월급<	DUP-06XA 1000 1000 1000 1000 000 000 10					b6-b13: reserved. b14: exchange low and high byte of CRC check code (only for RTU mode)		
V+ I+ COM COM		+ COM V+ L3- L4+	#33 H 4053		RW/ P	eset to factory	b15: ASCII / RTU mode selection b15 b14 b13 b12 b11 b10 b9 b8 b7 b6 b5 b4 b3 b2 b1 i		
			#00 11 4000		S	etting and set	Reserved CH2 CH1		
- 684AD - 84AD - 81 - 81 - 81 - 91 - 91 - 91 - 91 - 91 - 91 - 91 - 9	DUP-84DR • 행정** (1980) • 100P-84PT	DUP-06XA				naracteristics djustable priority	Output latched setting, factory setting H0000. Give CH1 setting for example:		
							 When b0=0, user can set OFFSET and GAIN value of CH1 (CR#22, CR#2 When b1=1, inhibit user to adjust OFFSET and GAIN value of CH1 (CR# 		
							CR#28).		
							 b1 means if characteristic register is latched. b1=0 (factory setting, latched), b1 (not latched). 		
			#34 H 4054	0	R S	oftware version.	 When b2 is set to 1, all settings will be reset to factory setting. In hexadecimal to display software version. For example: H 010A means 1.0A. 		
3	STANDARD SPECIFICATIO	NS	#35~#48			ystem used	tabad		
	STANDARD OF EGH IGAILS		R	means c	an read		DM command via RS-485.		
3.1 Specifications							command via RS-485. ge output: 1 _{LSB} =10V/8000=2.5mV. 2. Current output: 1 _{LSB} =20mA/4000=5µA.		
Digital/Analog (2D/A) Module	Voltage Output	Current Output	Explanation						
Power Supply Voltage	24 VDC (20.4VDC~28.8VDC) (-15%	b~+20%)			` ₽ #0	is model type	user can read the data from program to check if there is		
Analog Input Channel	2 channels / each module		expansio			is model type,	user carried the data non program to check in there is		
Analog Output Range	0~10V	0~20mA	2 CR#1 is i	used to	set t	wo internal cha	annels working mode of analog output module. Every channel		
Digital Data Range	0~4000	0~4000	has four	modes	to se	t that can set ii	ndividually. For example: if set CH1 to mode 2 (b2~b0=010),		
Resolution	12 bits (1 _{LSB} =2.5 mV)	12 bits (1 _{LSB} =5 μA)	CH2 to mode 1(b5~b3=001). It needs to set CR#1 to H000A. The factory setting of CR#1 is H0000.						
Output Impedance	, · · ,		3. CR#2 ~ CR#9, CR#12 ~ CR#21, CR#24 ~ CR#27 Reserved.						
			4. CR #10 ~ CR#11 display CH1 and CH2 output signal. The setting range is K0~K4000. Factory						
	0.5Ω or lower +0.5% of full scale of 25° C(77°F)					olay CH1 and C			
	$\pm 0.5\%$ of full scale of $25^\circ\!\!\!\mathrm{C}(77^\circ\!\mathrm{F})$	~131°F)	4. CR #10 ~ setting is			olay CH1 and C			
Dverall Accuracy		~131°F)	setting is 5. R#22 ~ C	K0 an R#23	d unit mean	olay CH1 and C is LSB. s the value to a	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0		
Overall Accuracy Response Time	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim 55^{\circ}C$ (32: 3 ms × channels	~131°F)	setting is 5. R#22 ~ 0 and unit i	K0 an R#23 s LSB.	d unit mean If ou	blay CH1 and C is LSB. s the value to tput value equa	CH2 output signal. The setting range is K0~K4000. Factory		
Overall Accuracy Response Time Max. Output Current	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim 55^{\circ}C(32)$ $3 \text{ ms} \times \text{channels}$ $20\text{mA}(1K\Omega\sim 2M\Omega)$	-	setting is 5. R#22 ~ C and unit i voltage o	K0 an R#23 s LSB. r curre	d unit mean If ou nt is -	blay CH1 and C is LSB. s the value to put value equa 2000~+2000.	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim55^{\circ}C$ (32- 3 ms × channels $20mA(1K\Omega\sim2M\Omega)$ -	0~500Ω	setting is 5. R#22 ~ 0 and unit i voltage o Voltage a	K0 an R#23 s LSB. r curre djustal	d unit mean If ou nt is - ble ra	blay CH1 and C is LSB. s the value to tput value equa 2000~+2000. nge: -5V~+5V(CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim55^{\circ}C$ (32- 3 ms × channels $20mA(1K\Omega\sim2M\Omega)$ – 2's complementary of 16-bit, 13 Sign	 0~500Ω ificant Bits	5. R#22 ~ C and unit i voltage o Voltage a Current a	K0 and R#23 s LSB. r curre djustal djustal	d unit mean If ou nt is - ble ra ble ra	blay CH1 and C is LSB. s the value to a put value equa 2000~+2000. nge: -5V~+5V(nge: -10mA~+	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 at to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}).		
Overall Accuracy Response Time Max. Output Current Folerance Carried Impedance Digital Data Format	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim55^{\circ}C$ (32- 3 ms × channels $20mA(1K\Omega\sim2M\Omega)$ – 2's complementary of 16-bit, 13 Sign Isolation between digital area and	 0~500Ω ificant Bits	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i	K0 and R#23 s LSB. r curre djustal djustal R#29 s LSB.	d unit mean If ou nt is - ble ra ble ra mean If ou	blay CH1 and C is LSB. s the value to a tput value equa 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format solation Method	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim55^{\circ}C$ (32- 3 ms × channels 20mA (1K $\Omega\sim2M\Omega$) – 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot	- 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o	K0 and R#23 s LSB. r curre djustal djustal R#29 s LSB. r curre	d unit mean If ou nt is - ble ra ble ra mean If ou nt is -	blay CH1 and C is LSB. s the value to a tput value equa 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of tput value equa 1600~+8000.	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000_{LSB} ~+2000_{LSB}). 10mA (-2000_{LSB}~+2000_{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K200 al to 2000 after calculating, the adjustable range of analog output		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format Isolation Method	 ±0.5% of full scale of 25°C (77°F) ±1% of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) – 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama 	- 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break.	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage a a Current a	K0 and R#23 s LSB. r curre djustal djustal R#29 s LSB. r curre djustal djustal	d unit mean If ou nt is - ble ra ble ra mean If ou ble ra ble ra	blay CH1 and C is LSB. s the value to a 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa 1600~+8000. nge: -4V~+20\ nge: -8mA~+4	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000_{LSB} ~+2000_{LSB}). 10mA (-2000_{LSB}~+2000_{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600_{LSB}~+8000_{LSB}). 0mA (-1600_{LSB}~+8000_{LSB}).		
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Overall Accuracy Response Time Max. Output Current iolerance Carried Impedance Digital Data Format solation Method	$\begin{array}{r} \pm 0.5\% \text{ of full scale of } 25^\circ \mathbb{C} (77^\circ \mathrm{F}) \\ \pm 1\% \text{ of full scale during } 0~55^\circ \mathbb{C} (32^\circ) \\ 3 \text{ ms } \times \text{ channels} \\ 20\text{mA} (1\text{K} \Omega \sim 2\text{M} \Omega) \\ - \\ 2'\text{s complementary of 16-bit, 13 Sign Isolation between digital area and among channels.} \\ \text{Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCI/RTU Mode. Comm 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while \\ \end{array}$	- 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even,	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage a Current a Plea current).	K0 and R#23 s LSB. r curre djustal djustal cR#29 s LSB. r curre djustal djustal se be r When	d unit mean If ou nt is - ble ra ble ra mean If ou ble ra ble ra notice this v	blay CH1 and C is LSB. s the value to a 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa 1600~+8000. nge: -4V~+20\ nge: -4W~+20\ d that GAIN V/ alue within this	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K200 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). 0mA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or range, the resolution of the output signal will be thin and the		
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Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format Isolation Method Protection	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit protection circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Com 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU.	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / 200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is 	 setting is 5. R#22 ~ C and unit i voltage a Current a 6. R#28 ~ C and unit i voltage a Current a Pleas current). value var will be thi 	K0 and R#23 s LSB. r curre djustal djustal cR#29 s LSB. r curre djustal djustal djustal djustal djustal djustal djustal djustal djustal	d unit mean If ou ble ra ble ra ble ra ble ra ble ra ble ra ble ra ble ra this v will be the v	blay CH1 and C is LSB. s the value to a 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa 1600~+8000. nge: -4V~+20V nge: -8mA ~+4 d that GAIN V/ alue within this larger. When the ariation of value	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). -0mA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or - range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal ue will be smaller.		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format Isolation Method Protection Communication Mode (RS-485)	$\pm 0.5\%$ of full scale of $25^{\circ}C(77^{\circ}F)$ $\pm 1\%$ of full scale during $0\sim55^{\circ}C$ (32: 3 ms × channels 20mA ($1K\Omega\sim2M\Omega$) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Comi 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / 200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are 	 setting is 5. R#22 ~ C and unit i voltage a Current a 6. R#28 ~ C and unit i voltage a Current a Pleas current). value var will be thi 	K0 and R#23 s LSB. r curre djustal djustal s LSB. r curre djustal djus	d unit mean If ou nt is - ble ra ble ra ble ra ble ra ble ra ble ra ble ra vill be this v vill be ult co	alay CH1 and C is LSB. s the value to a 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa 1600~+8000. nge: -4V~+20\ nge: -8mA ~+4 d that GAIN V/ alue within this larger. When the ariation of value de. Please reference	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). 0mA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal le will be smaller. er to the following chart. ent b15~b8 b7 b6 b5 b4 b3 b2 b1 b0		
Dverall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format solation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Com 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conne numbered from 0 – 7. 0 is the clos MPU. 8 modules is the max and th	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the 	 setting is 5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage a Current a Plea: current). value var will be thi 7. CR#30 is Fault Des Power Sc 	K0 and R#23 s LSB. r curred djustal djustal crurred djustal djustal djustal djustal se be r When lation v ck and the fa cription urce A	d unit mean If our ble ra ble ra ble ra mean If our this v this v	alay CH1 and C is LSB. s the value to a 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a tput value equa 1600~+8000. nge: -4V~+20\ nge: -4V~+20\ nge: -4V~+20\ alue within this larger. When the ariation of value de. Please reference Contennal K1(H1)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). 0mA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal re will be smaller. er to the following chart. and b15~b8 b7 b6 b5 b4 b3 b2 b1 b0 0 0 0 0 0 0 0 0 0 0		
Dverall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format solation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Com 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conner numbered from 0 – 7. 0 is the close	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the 	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage a Current a Plea current). value var will be thi 7. CR#30 is Fault Des Power Sc Analog In	K0 and R#23 s LSB. r curred djustal djustal cR#29 s LSB. r curred djustal djustal djustal djustal se be r When ation v ck and <u>the fa</u> cription <u>urce A</u> put Va	d unit mean I four nt is - ble ra ble ra this v.	and CH1 and C is LSB. s the value equal 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of at 1600~+8000. nge: -4V~+20\ nge: -8mA ~+4 d that GAIN VA alue within this larger. When fariation of value de. Please reference Content nal K1(H1) ror K2(H2)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K200 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). 0mA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal re will be smaller. art to the following chart. and b15~b8 b7 b6 b5 b4 b3 b2 b1 b0 0 0 0 0 0 0 0 0 1 0		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format Isolation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in Series	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Com 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conne numbered from 0 – 7. 0 is the clos MPU. 8 modules is the max and th	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the 	 setting is 5. R#22 ~ C and unit i voltage of Voltage a Current a 6. R#28 ~ C and unit i voltage of Voltage a Current a Pleating of value var will be thi 7. CR#30 is Fault Des Power Sci Analog In Setting M 	K0 and R#23 s LSB. r curred djustal djustal djustal crured djustal dju	d unit mean I four nt is - ble ra ble ra tis - ble ra ble ra c ra ble ra ble ra c ra c ra c ra c ra c ra c ra c ra c	blay CH1 and C is LSB. s the value to a sput value equa 2000~+2000. nge: $-5V$ ~+5V(nge: $-10mA$ ~+ s the value of a tput value equa 1600~+8000. nge: $-4V$ ~+20\ nge: $-8mA$ ~+4 d that GAIN VA alue within this larger. When the ariation of valu de. Please reference <u>Contential</u> K1(H1) ror K2(H2) K4(H4)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K200 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). 0mA (-1600 _{LSB} ~+8000 _{LSB}). -0mA (-1600 _{LSB} ~+8000 _{LSB}). -0mA (-1600 _{LSB} ~+8000 _{LSB}). -0mA (-1600 _{LSB} ~+8000 _{LSB}). 		
Overall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format Isolation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in Series 3.2 Other Specification	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1KΩ~2MΩ) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Com 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conne numbered from 0 – 7. 0 is the clos MPU. 8 modules is the max and th	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the ey do not occupy any digital I/O 	5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage a Current a Plea current). value var will be thi 7. CR#30 is Fault Des Power Sc Analog In	K0 and R#23 s LSB. r curred djustal djustal djustal crustal dj	d unit mean I fournt is - ble ra ble ra ti s - ble ra ble ra ble ra ti s - ble ra ble ra ble ra ti s - ble ra ti s - ti s - ble ra ti s - ti s - ble ra ti s - ti s	blay CH1 and C is LSB. s the value to a sput value equa 2000~+2000. nge: $-5V$ ~+5V(nge: $-10mA$ ~+ s the value of a tput value equa 1600~+8000. nge: $-4V$ ~+20\ nge: $-8mA$ ~+4 d that GAIN V/ alue within this larger. When a ariation of valu de. Please refe Contennal K1(H1) ror K2(H2) K4(H4) K8(H8)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). omA (-1600 _{LSB} ~+8000 _{LSB}). ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal will be smaller. er to the following chart. er to the following chart. er to the following chart.		
Dverall Accuracy Response Time Max. Output Current Folerance Carried Impedance Digital Data Format solation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in Series 8.2 Other Specification Max. Rated Consuming Power	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1K Ω~2M Ω) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Comm 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conne numbered from 0 – 7. 0 is the clos MPU. 8 modules is the max and th points of the MPU. 24 VDC (20.4VDC~28.8VDC) (– external power	 – 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the ey do not occupy any digital I/O 	setting is 5. R#22 ~ C and unit i voltage o Voltage a Current a 6. R#28 ~ C and unit i voltage o Voltage o Voltage a Current a Plea current). value var will be thi 7. CR#30 is Fault Des Power Sc Analog In Setting M Offset/Ga Hardware Digital Ra	K0 and R#23 s LSB. r curre djustal djustal critical kation v ck and the fa critical urce A put Val ode Er Malfu nge Er	d unit mean If our nt is - ble ra ble ra mean If our nt is - ble ra ble ra ble ra ble ra ble ra ble ra this v vill be this v ult co n <u>bnorr</u> <u>r</u> nctice ra r	blay CH1 and C is LSB. s the value to a put value equal 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a put value equal 1600~+8000. nge: -4V~+20 nge: -5mA ~+44 d that GAIN V/ alue within this larger. When f ariation of valu de. Please reference Content nal K1(H1) ror K2(H2) K4(H4) K8(H8) N K16(H ²)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). adjust GAIN value exceeds. ALUE – OFFSET VALUE = +400 _{LSB} ~+6000 _{LSB} (voltage or rrange, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal ue will be smaller. er to the following chart. er to the following chart. er to the following chart. er to the following chart. adjust be smaller. er to the following chart. adjust be smaller. er to the following chart. adjust be smaller. adjust be sm		
Dverall Accuracy Response Time Max. Output Current Tolerance Carried Impedance Digital Data Format solation Method Protection Communication Mode (RS-485) Connect to DVP-PLC MPU in Series	$\pm 0.5\%$ of full scale of 25°C (77°F) $\pm 1\%$ of full scale during 0~55°C (32° 3 ms × channels 20mA (1K Ω~2M Ω) - 2's complementary of 16-bit, 13 Sign Isolation between digital area and among channels. Voltage output has short circuit prot circuit may cause internal wire dama MODBUS ASCII/RTU Mode. Comm 9600 / 19200 / 38400 / 57600 / 115 7Bits, even, 1 stop bit (7 E 1), while 1 stop bit (8 E 1). The RS-485 is di connected in series with an MPU. If DVP02DA-S modules are conne numbered from 0 – 7. 0 is the clos MPU. 8 modules is the max and th points of the MPU. 24 VDC (20.4VDC~28.8VDC) (– external power	 - 0~500 Ω ificant Bits analog area. But no isolation ection but a long period of short ge and current output break. nunication baud rate of 4800 / i200. For ASCII mode, format is RTU mode format is 8Bits, even, sabled when the DVP02AD-S is cted to MPU, the modules are sest and 7 is the furthest to the ey do not occupy any digital I/O 15%~+20%), 3W, supply from 	 setting is 5. R#22 ~ C and unit i voltage of Voltage a Current a 6. R#28 ~ C and unit i voltage of Voltage a Current a Plea: current). value var will be thi 7. CR#30 is Fault Des Power Sci Analog In Setting M Offset/Ga Hardware 	K0 and R#23 s LSB. r curre djustal djustal crite djustal djustal s LSB. r curre djustal djustal djustal djustal djustal crite djustal djustal djustal djustal djustal crite djustal dj	d unit mean If our ht is - ble ra ble ra this v. vill be the v ult co n <u>n</u> <u>ror</u> <u>ror</u> <u>ror</u> <u>ror</u> <u>ror</u> <u>ror</u>	blay CH1 and C is LSB. s the value to a put value equal 2000~+2000. nge: -5V~+5V(nge: -10mA~+ s the value of a put value equal 1600~+8000. nge: -4V~+20 nge: -5mA ~+44 d that GAIN V/ alue within this larger. When f ariation of valu de. Please reference Content nal K1(H1) ror K2(H2) K4(H4) K8(H8) N K16(H ²)	CH2 output signal. The setting range is K0~K4000. Factory adjust OFFSET value of CH1 and CH2. The factory setting is K0 al to 0 after calculating, the adjustable range of analog output -2000 _{LSB} ~+2000 _{LSB}). 10mA (-2000 _{LSB} ~+2000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). adjust GAIN value of CH1 and CH2. The factory setting is K2000 al to 2000 after calculating, the adjustable range of analog output /(-1600 _{LSB} ~+8000 _{LSB}). adjust GAIN value exceeds. ALUE – OFFSET VALUE = $+400_{LSB} \sim +6000_{LSB}$ (voltage or range, the resolution of the output signal will be thin and the this value exceeds this range, the resolution of output signal will be smaller. are to the following chart. and b15~b8 b7 b6 b5 b4 b3 b2 b1 b0 b0 0 0 0 0 1 0 0 0 b0 0 0 0 0 0 0 0 c0 0 0 0 0 0 0 0 c0 0 0 0		

- 8. CR#31 is used to set RS-485 communication address. The setting range is from 01 to 254. The factory setting is K1.
- 9. CR#32 is used to set RS-485 communication baud rate: 4800, 9600, 19200, 38400, 57600, 115200 bps, b0: 4800bps, b1: 9600bps, (factory setting) b2: 19200bps, b3: 38400 bps, b4: 57600 bps, b5: 115200 bps, b6-b13: reserved, b14: exchange low and high byte of CRC check code. (only for RTU mode) b15=0: ASCII mode, =1: RTU mode.
- 10. CR#33 is used to set the internal function priority. For example: characteristic register. Output latched function will save output setting to the internal memory before power loss.
- 11. CR#34 is software version of model type.
- 12. CR#35~ CR#48 are used for system.
- 13. The corresponding parameters address H4032~H4062 of CR#0~CR#48 are provided for user to read/write data via RS-485.
 - Communication baud rate: 4800, 9600, 19200, 38400, 57600, 115200 bps.
 - B. Communication format: ASCII mode is 7Bit, even bit, 1 stop bit (7 E 1). Communication format of RTU mode is 8Bit, even bit, 1 stop bit (8 E 1).
 - Function code: 03H-read data from register. 06H-write one WORD into register. С 10H-write multiple WORD into register.

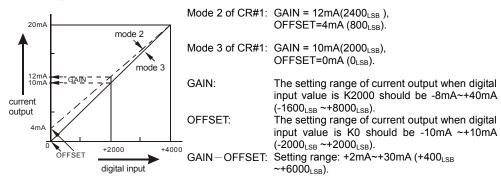
Adjust D/A Conversion Characteristic Curve

5.1 Adjust D/A Conversion Characteristic Curve

Voltage output mode



Current output mode

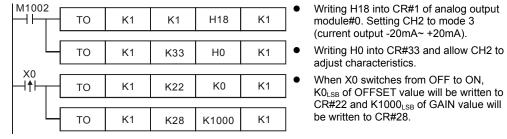


The charts above are D/A conversion characteristic curve of voltage input mode and current input mode. Users can adjust conversion characteristic curve by changing OFFSET values (CR#22~CR#23) and GAIN values (CR#28~CR#29) depend on application.

LSB (Least Significant Bit): 1.voltage input: 1LSB=10V/8000=2.5mV. 2.current input: 1 sp=20mA/4000=5uA

5.2 Program Example for Adjusting D/A Conversion Characteristics Curve

Example 1: Setting OFFSET value of CH1 to 0V(=K0_{LSB}) and GAIN value is 2.5V(=K1000_{LSB}).



Example 2: Setting OFFSET value of CH2 to 2mA (=K400 LSB) and GAIN value to 18mA (=K3600 LSB)

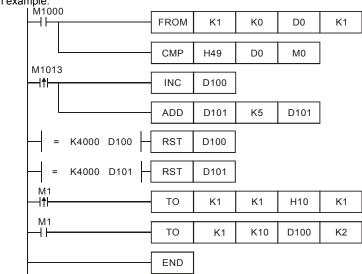
	M1002	то	K1	K1	H10	K1	• Writing H10 into CR#1 of analog output module#0. Setting CH2 to mode 2
		_					(current output +4mA~ +20mA).
		то	K1	K33	H0	K1	• Writing H0 into CR#33 and allow the adjust characteristic of CH1 and CH2.
	X0						,
ed	⊢ ∣↑⊢ _Т −-	то	K1	K23	K400	K1	 When X0 switches from OFF to ON, K400_{LSB} of OFFSET value will be written
							to CR#23 and K3600 _{LSB} of GAIN value
		то	K1	K29	K3600	K1	will be written to CR#29.

Initial PLC Start-up

Lamp display

6

- 1. When power is on, POWER LED will be lit and ERROR LED will be lit for 0.5 second. 2. Normal run: POWER LED should be lit and ERROR LED should turn off. When power supply is
- lower than 19.5V, ERROR LED will blink continuously till the power supply is higher than 19.5V. 3. When it connects to PLC MPU in series, RUN LED on MPU will be lit and A/D LED or D/A LED
- should blink 4. After receiving the first RS-485 command during controlling by RS-485, A/D LED or D/A LED
- should blink. 5. After converting, ERROR LED should blink if input or output exceeds upper bound or below the lower bound.
- Program example: | M1000





- Reading the data of model type from expansion module K1 and check to see if the data is H49 (DVP-02DA-S model type).
- D100 will increase K1 and D101 will increase K5 every second.
- When value of D100 and D101 attain to K4000, they will be reset to 0.
- For DVP-02DA-S model, M1 will be on and set the output mode: CH1 mode to 0, CH2 mode to 2. • Writing output setting CR#10 and CR#11 to D100 and D101. Analog output will vary with D100 and
- D101 value. **Command Explanation** 7

API	Bead s					end	ecial module CR Adaptive model											
78	D	F	RO	M	Р	G	n1) (<u>m</u> 2 (n		data		ES	EP	EH		
																✓	√	\checkmark
Bit device Word device																		
	Х	ΥN	1 S	Κ	Н	KnX	KnY	KnM	KnS	Т	С	D	Е	F	16-bit command (
m ₁				*	*										FROM Continuous execution	FROM	IP Puls	se cution
m ₂				*	*										·			
D							*	*	*	*	*	*	*	*	32-bit command (17 STE	PS)	
n				*	*										DFROM Continuo	us DFRO	OMP Pul	se
	 Note: The usage range of operand m₁ is 0~7. The usage range of operand m₂: ES/EP: 0-48, EH: 0-254. The usage range of operand n: ES/EP: n= 1~(49-m2), EH: 1~(255-m2). ES series model doesn't support pulse execution command (FROMP, DFROMP). 																	
	Command Explanation • (In Colum, Dir Kolum,																	

- DVP-series PLC uses this command to read CR data of each special module
- D: When assigning bit operand, K1~K4 are used for 16-bit and K5~K8 are used for 32-bit
- Please refer the footnote below for calculation of the special module number.

Exampl	e	•			ata ar	
		• t			omma red da D	
			╞			
API 79 D	Т	0		Ρ	(m1)	
Bit	devi	ice				
		S	K	Н	KnX	k
m1			*	*		
m ₂			*	*		
S			*	*	*	
n	lote:	.	*	*	e ran	
Commar Explanat		EF Th 1~ Fo	1:0 eu: (49 orE <u>(49</u> orE	-25 sag -m2 :S s utio	e ran 2), E⊦ eries n con	ge 1: , i nn
Program Exampl		* *	D' spe us Us anc a tii Co	VP- cia Sed sed sing I CI me	ite to series I mod for 3 for	s lul lei 2- 32 of). is
Footno	te	*	•	n c M n F C E	ules f n1: Tr order MPU i n2: Tr ROM DFRO	
				As Ec	2 for 7 ssign quipr 00 01 02 03 04 05	e
				16	3-bit	С

Program

- series models.

Read the content of CR#24 and CR#25 of module#0 and save it into D0 and D1, 2pcs data are read in one time when n=2.

> nd will be executed when X0=ON. When X0=OFF, nothing will occur and ta has no change.

> > FROM K0 K24 D0 K2

					S	ne	cial	module CR	Adaptive model				
(m ₂) (S) (n) data w									ES	EP	EH		
					u	ala	VVI	lie	√	✓	✓		
W	ord d	levic	е					40 1 1					
KnY	KnM	KnS	Т	С	D	Ε	F	16-bit command					
								TO Continuou		P Puls			
								execution		exe	cution		
*	*	*	*	*	*	*	*	32-bit command	1/17 67		·		
										<u> </u>			
e of	opera	nd m.	ie	∩~	7			DTO Continuou execution		10 .	cution		
	opera					0_/	18	Flag: When					
	opera	nu m ₂	2. L	.0/1	LI .	0	ю,				10103		
ge of operand n: ES/EP: n= : 1∼(255-m2).								to enable interrupt during FROM/TO. Refer to following for detail.					
	esn't s d (TOI				se								

module number you are probing. (m2): the number of Controlled hat will be written to. (S): the data to write. (n): the number of CRs one time

PLC uses this command to write data into Controlled Registers of iles

en assigning bit operand. K1~K4 are used for 16-bit and K5~K8 are -bit

32-bit command DTO. The program will write D11 and D10 into CR#3 special module#0. DTO only allows one group of data to be written at

is executed when X0=ON. command won't be executed when X0=OFF. ed data will have no change.

	DTO	K0	K2	D0	K1
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r adding multiple special modules to a Main Processing Unit:

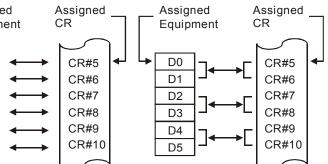
e maximum number of special modules attached to an MPU is 8. The module closest to the MPU is 0, and the module furthest from the 7.

e number of Controlled Registers (CR) built in is 49. (#0~#48). O command read/write 16-bit CR data in one command, while M/DTO command to read/write 32-bit CR data in one command. le below.

Upper 16-bit Lower 16-bit

Assigned CR numer CR#10 CR#9

6-bit command and n=1 for 32-bit are equal controlled registers used)



16-bit command when n=6 32-bit command when n=3 ◆ In ES series models, flag M1083 is not provided. When FROM/TO command is executed, all interrupts (including external or internal interrupt subroutines) will be disabled. All interrupts will be executed after FROM/TO command is completed. Besides, FROM/TO command also can be executed in the interrupt subroutine. ◆ The function of the flag M1083 (FROM/TO mode exchange) provided in EP/EH

1. When M1083=Off, all interrupts (including external or internal interrupt subroutines) will be disabled when FROM/TO command is executed. The Interrupts will resumed after FROM/TO command complete. Please be advised FROM/TO command can be executed in the interrupt subroutine.

2. When M1083=On, if an interrupt enable occurs while FROM/TO command are executing, the interrupt FROM/TO command will be blocked till the requested interrupt finish. Unlike M1080 off situation, FROM/TO command cannot be executed in the interrupt subroutine.